

Custom Soft Enamel Lapel Pins



Soft Enamel Lapel Pins - A die is created to match the image of your design. Your image is then stamped on a sheet of copper. Copper is a softer metal and allows the cleanest and most accurate reproduction of your design. Once your pin is stamped it will appear as a coin or “piece of eight” on the copper sheet and will need to be cut away from the copper sheet. Cutting molds are made separately, and the pins are cut to the outline of the design shape. Plating is done next. The indentations or recessed areas of your pins are then filled with LEAD FREE enamel colors. Colors are inserted by hand, one at a time, using different sized syringes. Excess colors are wiped off the raised metal surfaces. The pins are then fired at 450°F for 12 to 15 minutes. An optional epoxy protective coating (dome) can then be applied to protect and preserve the enamel colors.

Soft Enamel Lapel Pin Pricing

	100	200	300	500	750	1,000	2,000	3,000	5,000	10,000
3/4”	3.38	2.61	1.90	1.63	1.41	1.35	1.22	1.03	0.85	0.75
1”	3.41	2.71	2.01	1.65	1.48	1.40	1.27	1.05	0.93	0.77
1.25”	3.48	2.91	2.15	1.73	1.56	1.45	1.30	1.12	1.00	0.80
1.50”	3.71	3.11	2.53	1.86	1.65	1.57	1.43	1.20	1.10	0.88
1.75”	4.21	3.51	2.86	2.25	2.01	1.91	1.85	1.58	1.40	1.43
2”	4.41	3.71	3.06	2.43	2.19	2.11	2.01	1.78	1.58	1.56

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Custom Lapel Pin Options

- Jewelry clutch back adds \$0.33 (G) each
- Safety pin backs adds \$0.16 (G) each
- Card stock with text adds \$0.16 (G) each
- Presentation case with pin installed adds \$0.58 (G)
- Magnetic pin backs adds \$0.10 (G) each

As a reminder we provide the following services with all of our Custom Lapel Pin orders:

- **FREE** Design Consultation
- **FREE** Digital Proofs of your Lapel Pins
- **FREE** Artwork Revisions
- **FREE** UPS or FedEx Air Shipping
- **FREE** Enamel Colors (Up to 7 at no charge)
- 10 Day Production
- 100% Satisfaction Guarantee