

## Custom Embroidered Patches



We design and manufacture custom patches only from the highest quality textiles. Our custom patches can be used for companies, Clubs, Organizations, Departments of Government, Fire Patches and Police Patches, Military patches, political campaigns, Motorcycle Patches, Boy Scout Patches, awareness, fundraisers, disaster relief, team sports patches, Karate and Martial Arts Patches, recognition and awards. Our patches are of the highest quality and our industry low pricing keeps customers coming back again and again.

### 50% Embroidery

| Size | 100  | 200  | 300  | 500  | 1000 | 2000 |
|------|------|------|------|------|------|------|
| 2    | 1.61 | 0.91 | 0.98 | 0.61 | 0.53 | 0.46 |
| 2.5  | 1.86 | 1.21 | 1.03 | 0.83 | 0.68 | 0.63 |
| 3    | 2.16 | 1.40 | 1.31 | 1.05 | 0.85 | 0.65 |
| 3.5  | 2.46 | 1.80 | 1.68 | 1.30 | 0.91 | 0.85 |
| 4    | 2.80 | 1.98 | 1.81 | 1.53 | 1.16 | 1.11 |
| 4.5  | 3.38 | 2.30 | 2.18 | 1.76 | 1.35 | 1.26 |
| 5    | 3.75 | 2.95 | 2.55 | 1.91 | 1.56 | 1.48 |
| 5.5  | 4.58 | 3.30 | 2.75 | 2.31 | 1.98 | 1.85 |
| 6    | 5.25 | 4.15 | 3.63 | 3.08 | 2.83 | 2.76 |
| 6.5  | 5.91 | 4.78 | 4.31 | 3.30 | 3.10 | 2.96 |
| 7    | 7.25 | 5.83 | 5.35 | 4.50 | 4.05 | 3.80 |

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### 75% Embroidery

| Size | 100  | 200  | 300  | 500  | 1000 | 2000 |
|------|------|------|------|------|------|------|
| 2    | 1.78 | 1.01 | 0.86 | 0.70 | 0.58 | 0.51 |
| 2.5  | 2.03 | 1.36 | 1.13 | 0.95 | 0.76 | 0.71 |
| 3    | 2.38 | 1.58 | 1.45 | 1.16 | 0.91 | 0.75 |
| 3.5  | 2.73 | 2.03 | 1.86 | 1.45 | 1.01 | 0.96 |
| 4    | 3.10 | 2.20 | 2.00 | 1.70 | 1.30 | 1.25 |
| 4.5  | 3.61 | 2.56 | 2.43 | 1.96 | 1.50 | 1.40 |
| 5    | 4.15 | 3.28 | 2.85 | 2.13 | 1.78 | 1.66 |
| 5.5  | 5.01 | 3.66 | 3.05 | 2.58 | 2.20 | 2.06 |
| 6    | 5.78 | 4.61 | 4.05 | 3.41 | 3.20 | 3.06 |
| 6.5  | 6.51 | 5.31 | 4.80 | 3.66 | 3.43 | 3.30 |
| 7    | 8.15 | 6.50 | 5.93 | 5.00 | 4.48 | 4.25 |

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## 100% Embroidery

| Size | 100  | 200  | 300  | 500  | 1000 | 2000 |
|------|------|------|------|------|------|------|
| 2    | 1.93 | 1.11 | 0.98 | 0.76 | 0.65 | 0.58 |
| 2.5  | 2.21 | 1.50 | 1.26 | 1.05 | 0.83 | 0.78 |
| 3    | 2.60 | 1.73 | 1.60 | 1.30 | 0.85 | 0.81 |
| 3.5  | 2.96 | 2.20 | 2.06 | 1.60 | 1.11 | 1.06 |
| 4    | 3.38 | 2.45 | 2.23 | 1.90 | 1.43 | 1.36 |
| 4.5  | 4.08 | 2.83 | 2.66 | 2.16 | 1.65 | 1.53 |
| 5    | 4.56 | 3.60 | 3.13 | 2.35 | 1.95 | 1.81 |
| 5.5  | 5.53 | 5.45 | 3.36 | 2.85 | 2.43 | 2.28 |
| 6    | 6.28 | 5.08 | 4.43 | 3.76 | 3.55 | 3.38 |
| 6.5  | 7.15 | 5.81 | 5.28 | 5.45 | 3.76 | 3.63 |
| 7    | 8.81 | 7.15 | 6.53 | 5.51 | 4.95 | 4.65 |

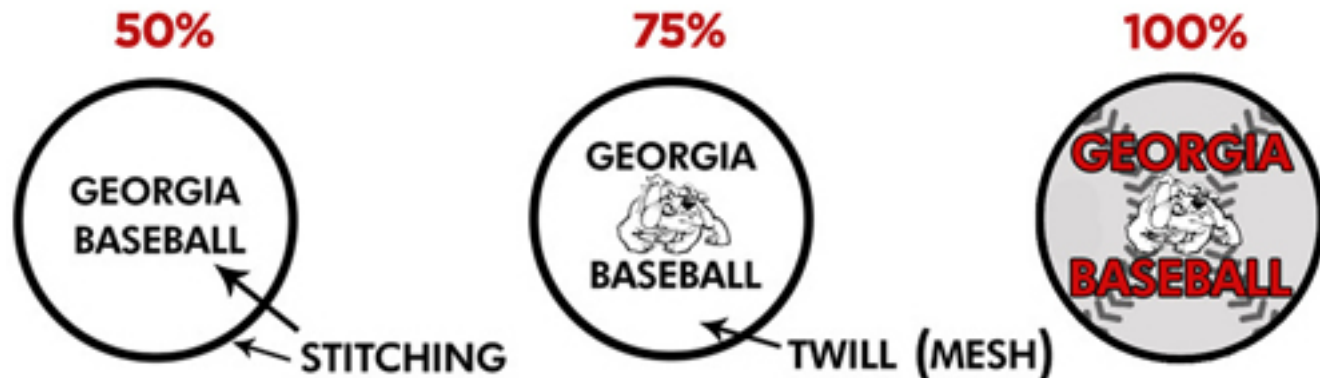
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## Custom Patch Options

- **Merrowed Border** - The most common method of sealing the edges of the patch that insures no threads will fray or separate from the patch. This method is used when no complex shapes exist in the patch design
- **Hot Cut Border** - FREE. This border is used on patches with complex outer cut lines and edges that cannot be sewn or merrowed. Hot Cutting involves heating the threads so that they bond at the molecular level, insuring a seal that will not allow threads to separate or fray. We offer this option at NO Charge for patch designs that require this edging method!
- **Iron On Backing** - Adds only \$ 0.10 per patch! Iron On Backing takes the work out of attaching custom patches to clothing. Just a few seconds with an iron over the face of the patch and it is permanently sealed to whatever you wish to attach it to!
- **Peel and Stick Backing** - Adds 15% to the price of the patch!. Easier than Iron On, with a lasting hold on many surfaces and fabrics!
- **Velcro Backing** - Adds 25% to the price of the patch: Developed by NASA, Velcro is the ultimate adhering mechanism when reusable attachment is required. We at 2400 Promotions provide both sides of the Velcro strip, custom cut to the shape of your design for a full seal!

## Embroidery Percentage Chart

Embroidery coverage defines the amount of embroidery across the entire surface of a patch. We base our embroidery percentages upon 3 basic amounts: 50%, 75%, and 100%. Red and Black areas represent stitching, white areas represent mesh.



## Custom Patch Measurements

You can calculate the size of your custom embroidered patch by adding the Length + Width and then dividing it by 2.

For example:

The Length of your patch: 2" + the Width of your patch: 3" = 5" Divided by 2 = 2.5"

2.5" will be the size of your patch



**As a reminder we provide the following services with all of our Custom Patch orders:**

- **FREE** Artwork and Revisions
- **FREE** Set Up
- **FREE** UPS or FedEx Air Shipping to Anywhere in the United States
- **FREE** Up to 8 Colors Included
- **FREE** 7 Day Production Guarantee
- 100% On Time Production Guarantee
- 100% Satisfaction Guarantee
- 100% Price Match Guarantee