

Custom Cloisonne Lapel Pins



Cloisonne Lapel Pins - are die-struck from a copper bronze surface. A die is created to imprint your design into the metal. The outline of the pin and any cut-outs are then cut with another mold. Colors are hand-filled with a powdered glass-like mixture. Colors are fired one at a time at 1,600 F for two to four minutes. This two step process insures that bleeding of colors does not occur. Next, the pins are plated in your choice of gold, silver, Nickel or other variations and individually hand polished. Next, each pin is inspected to ensure only the highest quality before finally being individually packaged and prepared for delivery.

Cloisonne Lapel Pin Pricing

	100	200	300	500	750	1,000	2,000	3,000	5,000	10,000
3/4"	3.45	2.75	2.01	1.78	1.45	1.38	1.30	1.11	0.95	0.83
1"	3.50	2.83	2.15	1.80	1.55	1.45	1.38	1.20	1.08	0.96
1.25"	3.66	2.96	2.26	1.86	1.65	1.56	1.46	1.26	1.40	1.01
1.50"	3.96	3.28	2.61	1.98	1.78	1.68	1.60	1.35	1.16	1.40
1.75"	4.23	3.51	2.86	2.25	2.01	1.91	1.85	1.58	1.40	1.43
2"	4.41	3.71	3.06	2.43	2.19	2.11	2.01	1.78	1.58	1.56

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Custom Lapel Pin Options

- Jewelry clutch back adds \$0.33 (G) each
- Safety pin backs adds \$0.16 (G) each
- Card stock with text adds \$0.16 (G) each
- Presentation case with pin installed adds \$0.58 (G)
- Magnetic pin backs adds \$0.10 (G) each

As a reminder we provide the following services with all of our Custom Lapel Pin orders:

- **FREE** Design Consultation
- **FREE** Digital Proofs of your Lapel Pins
- **FREE** Artwork Revisions
- **FREE** UPS or FedEx Air Shipping
- **FREE** Enamel Colors (Up to 7 at no charge)
- 10 Day Production
- 100% Satisfaction Guarantee